

**TIMESAVER™**



# ***INSTALLATION & ROTATION GUIDE***

**- CAUTION -  
PLEASE READ  
BEFORE USE**



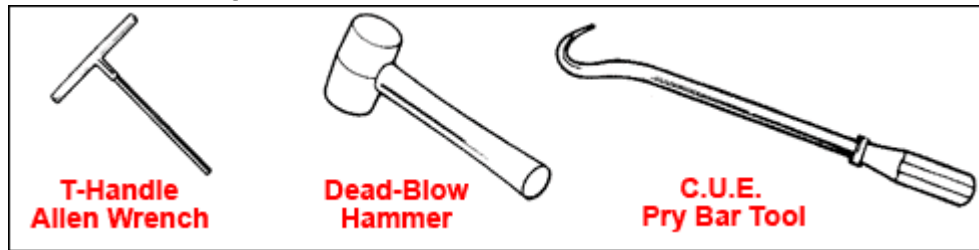
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# **TIMESAVER<sup>TM</sup>**

## **TOOLS REQUIRED FOR INSTALLATION AND ROTATION**



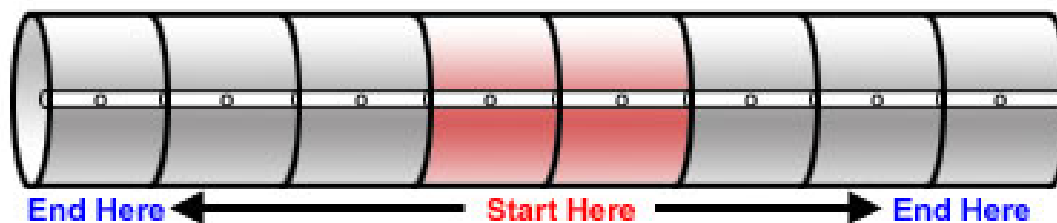
## **INSTALLATION INSTRUCTIONS**

**NOTICE:** For safety, always remove cutting dies before installation or rotation

**IMPORTANT:** *TIMESAVER* Rotary Die Blankets are made to precision dimensions for a tight fit. Please remove any debris from the cylinder and keyway before beginning installation. Also, make sure both the keyway and cylinder are free of burrs. Burrs, especially in the keyway can cause difficulty installing the *TIMESAVER*s. Burrs can quickly be removed with a file.

Always begin installation of the first *TIMESAVER* blankets at the center of the anvil cylinder... and then work towards the ends. See Figure 1.

FIGURE1



## **STEP 1** BOLT THE STEEL ANGLE DOWN

Center the slot in the steel angle of the *TIMESAVER* blanket over the tapped hole in the keyway. See Photos 1 & 2 Below

Bolt the angle down using the button-head screws supplied with the *TIMESAVER* blanket.

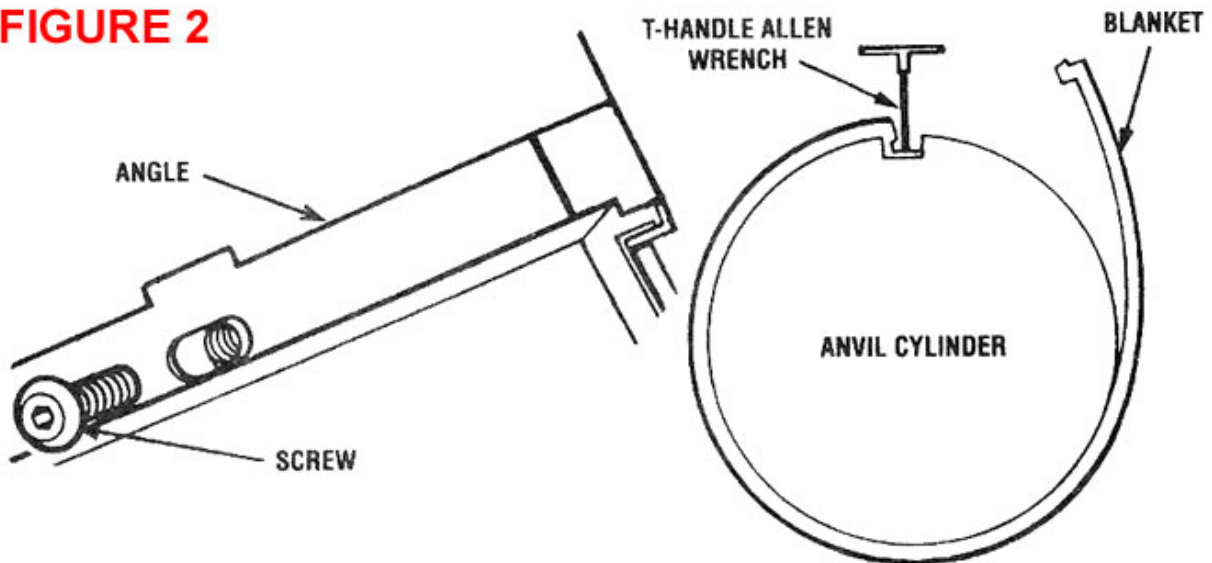
**IMPORTANT:** Use only the screws supplied.

Hand tighten with an Allen T-wrench. Do not over torque. See Photo 3.

**Note:** Dual Width *TIMESAVER* blankets require two screws per blanket.



**FIGURE 2**

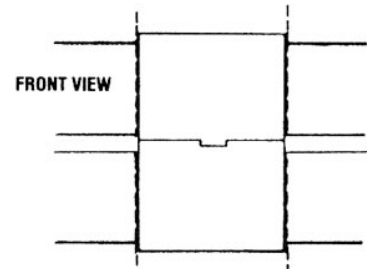


## STEP 2 BRING THE TIMESAVER AROUND DRUM

Wrap the lock-bar end around the anvil cylinder until it is completely over the keyway. Line up the edges of the *TIMESAVER* before locking the blanket. See Photo & Figure 3



FIGURE 3



## STEP 3 LOCK THE *TIMESAVER* IN PLACE

The *TIMESAVER* is locked by simply striking down on the lock bar end with a dead-blow urethane hammer (3-4 lbs.). Start at one side and then work across to the other side, making sure that the edges are lined up. When the *TIMESAVER* is locked properly, the blanket surface should be flush over the keyway. See Photos & Figure 4



1



2

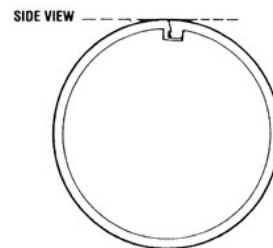
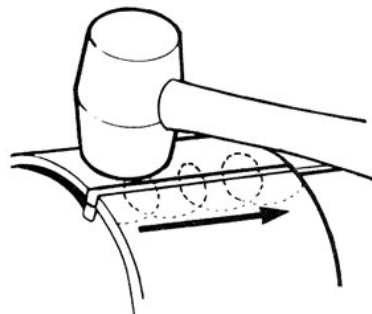


3

FIGURE 4



4



**IMPORTANT!** Do not attempt to strike the anvil cover into the keyway with the hammer this way. The lock bar must be touching the keyway before the first hammer strike is delivered. See Photo Below.



**REPEAT STEPS 1-2-3 for remaining blankets**

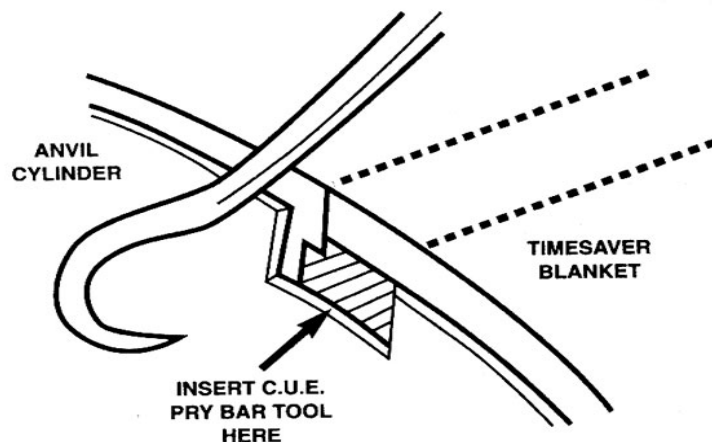
NOTE: *TIMESAVER* blankets can be installed in either rotation direction.


## ***REMOVAL INSTRUCTIONS***

Begin removal of the first *TIMESAVER* blanket located at either end of the cylinder ... and then work progressively toward the opposite end.

### **STEP 1** INSERT THE PRY BAR TOOL UNDER THE LOCK BAR\*

Insert the pry bar tool under the lock bar in the cylinder keyway area only. See figure 5.

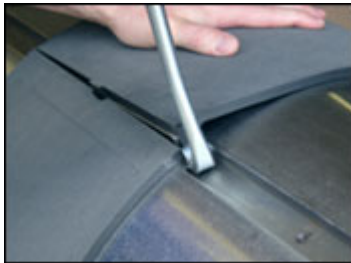




**CAUTION:**  
DO NOT insert a prying device between the anvil cylinder and any portion of the *TIMESAVER* blanket except in the keyway area. Prying in other areas will deform the blanket's steel backing, causing blanket damage.

## **STEP 2** PRY UP TO UNLOCK THE *TIMESAVER*

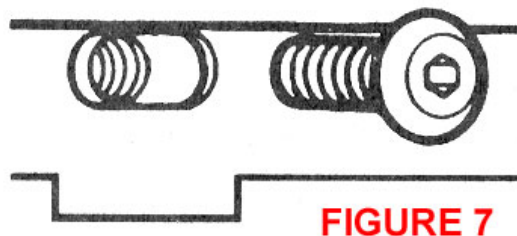
Pry up on the lock bar to release the blanket from the keyway.  
See Photo Below



## **STEP 3** UNBOLT THE *TIMESAVER* FROM THE ANVIL KEYWAY

Remove the button-head cap screw from the keyway using an Allen T-Wrench. Then remove the blanket from the cylinder. See Figure 7

**NOTE:** Dual Width *TIMESAVER* blankets require removal of two screws per blanket.



## **STEP 4 REMOVE REMAINING TIMESAVER BLANKETS**

Repeat Steps 1-2-3 to remove the remaining TIMESAVER blankets.

### ***ROTATION GUIDE***

To maximize blanket life and cutting quality, TIMESAVER blankets must be rotated on a regular basis. C.U.E. recommends rotating *TIMESAVERS* every 100,000 impressions or once a week, whichever comes first. More frequent rotations promote increased blanket life and cutting quality.

#### **SUGGESTED TIMESAVER ROTATIONS**

#### **Single Width Rotations | 80" (2032mm)**

Install



1<sup>st</sup> Rotation



2<sup>nd</sup> Rotation

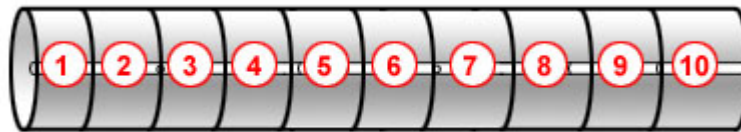


3<sup>rd</sup> Rotation

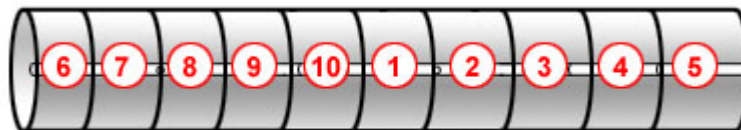


## Single Width Rotations | 100" (2540mm)

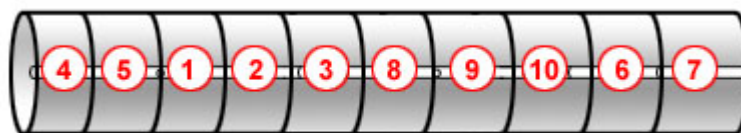
Install



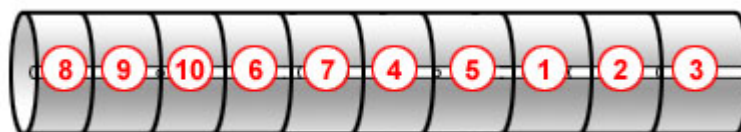
1<sup>st</sup> Rotation



2<sup>nd</sup> Rotation

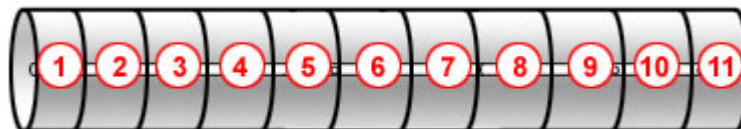


3<sup>rd</sup> Rotation

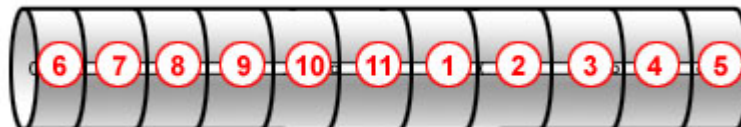


## Single Width Rotations | 113" (2870mm)

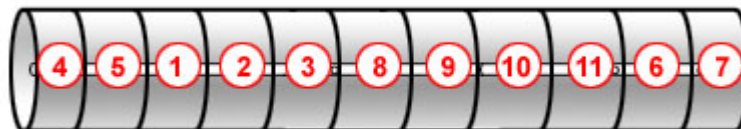
Install



1<sup>st</sup> Rotation



2<sup>nd</sup> Rotation



3<sup>rd</sup> Rotation

